

ACO Building Drainage Products

Floor Drainage Systems



ACO STAINLESS

Technical Handbook and Product Catalogue

Trough & Grate Systems



ACO – World Leaders in Drain Technology



*ACO Australia's Head Office
Emu Plains, New South Wales*

ACO is the world leader in the design and manufacture of corrosion resistant products and grated line drainage systems.

Established in 1946, the ACO group has manufactured products for over 50 years for the construction industry. The group operates on a global basis through its subsidiaries and manufacturing facilities in over 28 countries. ACO employs more than 3,700 people and has sales in excess of \$A1 billion.



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Quality

The ACO group is dedicated to achieving the highest possible standards of quality throughout the organisation.

ACO Polycrete Pty Ltd is an ASI registered company having been assessed to ISO 9001, the internationally recognised standard for quality.



WaterMark Licence Level 2

This is granted to products that comply with MP52 or AS/NZS 3500 and certified in accordance with ISO/IEC Guide 67:2004, System 1B. All ACO's grate and trough systems are certified to conform.



Member of ASSDA



NATA Certification

As part of ACO's continuous product development and commitment to quality, ACO has a NATA certified laboratory (Licence no. 15193), with fully trained and certified technicians.





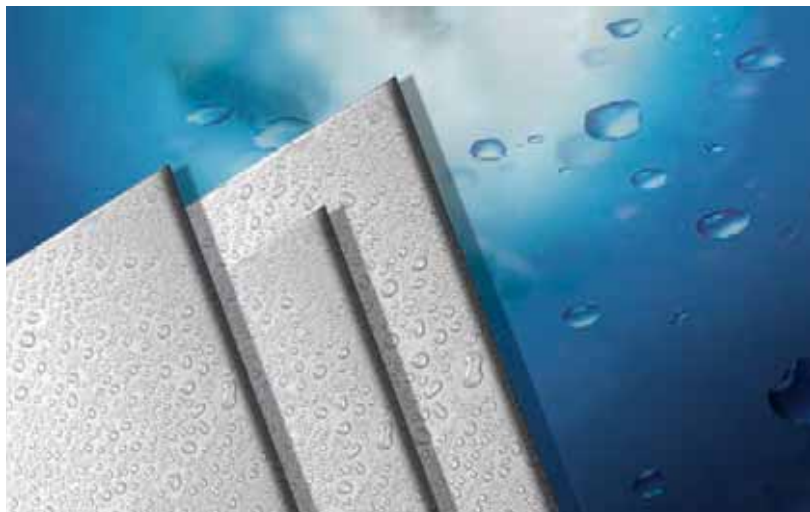
Material Technology

Stainless steel is the name given to a wide range of steels that have greatly enhanced corrosion resistance over conventional mild steels.

In the building and construction industry, stainless steel is selected due to its:

- excellent strength and resistance to oxidation at high temperatures
- durability and corrosion resistance in highly aggressive environments
- hygienic benefits, easily cleaned surfaces
- aesthetically attractive surface finishes
- non-magnetic properties

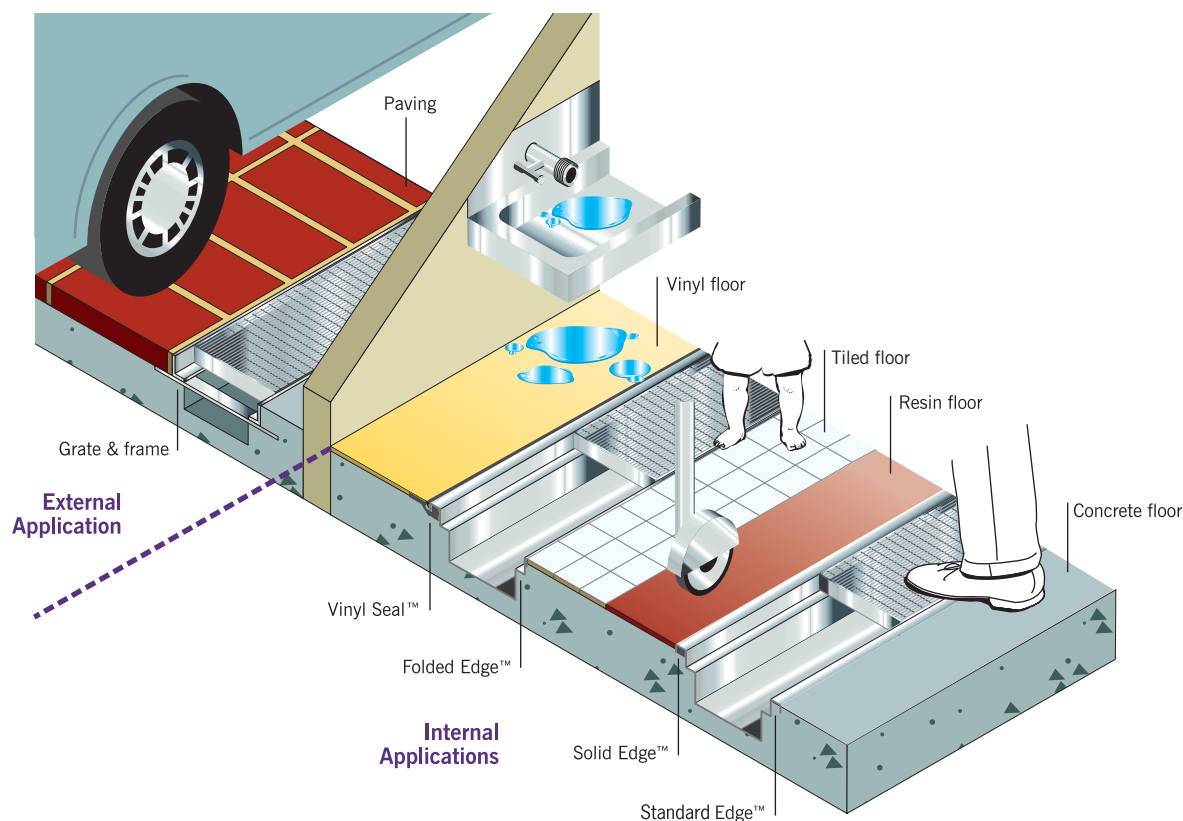
All these features make stainless steel an obvious choice for demanding applications.



There is a vast range of different stainless steels available. Austenitic stainless steels are the most widely used and encompass the generic 304 and 316 grades. These materials are ideal for applications found in the food processing, dairy, brewing, pharmaceutical, chemical and petrochemical industries.

Marine grade is often used in reference to grade 316. Although correct, it can be misleading as it is not the only grade available in this group. Other grades have different characteristics. If in doubt, contact ACO to assess the material suitability for the application.

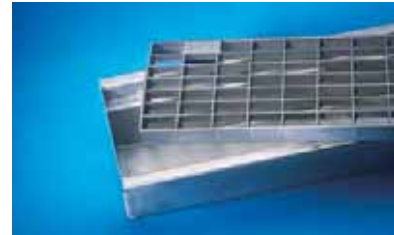
Choosing the Right System



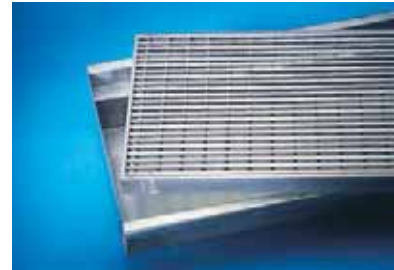
When selecting a stainless steel drainage system, the following issues must be considered:

<p>1. Liquid Characteristics [Grade 304 or 316]</p>	<p>Ensure the correct grade of stainless steel is chosen for adequate chemical and temperature protection.</p> <p><i>Refer to Chemical Resistance Chart on page 17</i></p>
<p>2. Load Class/Security [Class A, B, C & D]</p>	<p>Ensure the correct edge profile, grate and installation is selected to suit the load requirements of the project. ACO recommends that grates are secured for heavy duty applications.</p> <p><i>Refer to the Load Classifications on page 5 locking device options on page 6 and typical installation drawings on page 16</i></p>
<p>3. Volume [Size of drain]</p>	<p>Ensure the widths, invert depths, grate types and any falls within the trough meet the hydraulic and installation requirements of the project.</p> <p><i>Refer to Hydraulics on page 9</i></p>
<p>4. Aesthetics & Safety [Style of Grate]</p>	<p>Ensure the correct grate and edge profile meet the aesthetic and safety requirements of the project.</p> <p><i>Refer to Safety and Versatility on page 6</i></p>
<p>5. Outlet Type</p>	<p>Ensure the correct size and location of outlet is selected to meet the underground pipework requirements.</p>

To simplify selection, please fill in all sections of the Project Specification Sheet on Page 18 or contact your local ACO Representative. ACO Technical Services will give specifiers and installers advice on choosing the correct drainage system for the application.



System 100



System 200



System 300



Custom Solutions

Stainless Steel Line Drainage

ACO Polycrete offers a variety of stainless trough and grate solutions.

The systems comprise 1.2mm (minimum thickness) steel troughs, manufactured in grades 304 and 316 stainless steel. A variety of edge profiles and grates are available to suit varying load requirements and surrounding floor finishes. Grates may be locked for safety and security.

Grate and trough systems are available in standard 100mm, 200mm & 300mm internal widths and in varying depths and configurations.

Load Standards AS 3996

Clause 1.1 Scope

"This standard specifies requirements for access covers and grates for use in vehicular and pedestrian areas. It applies to access covers & grates having a clear opening of up to 1300mm..."

ACO believes that EN 1433: Drainage Channels for Vehicular and Pedestrian Areas, also provides a good measure of performance.

The load classes of both codes are shown in the table below.

- for applications requiring products to be manufactured in custom widths, shapes and in other grades of steel, ACO can supply a total custom solution
- grate & frame, and matting

Load Class Classifications

AS 3996	A. 10kN	B. 80kN	C. 150kN	D. 210kN
EN 1433:2002	A. 15kN	B. 125kN	C. 250kN	



Edge Profile

Standard / Folded Edge™	Dependent on grate			
Vinyl Seal™	Dependent on grate			
Solid Edge™	Dependent on grate			

Fit For Purpose – Safety and Versatility

Legislative & User Requirements

AS1428.2-1992 Design for access and mobility - Part 2, clause 9(c) states:

Gratings. If gratings are located in a walking surface, they shall have spaces not more than 13mm wide and not more than 150mm long. If gratings have elongated openings, they shall be placed so that the long dimension is transverse to the dominant direction of travel.



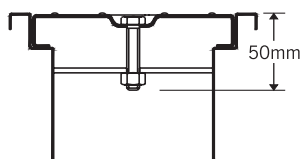
ACO offers a range of heel safe grates that have openings of less or equal to 7mm.



Heelguard Antislip™ grates are only available from ACO and are rated to R10 – AS/NZS 4586:2004, Slip Resistance Classification.

Grate Locking Device Options

Bolt Locking consists of a bolt which is tightened through a bar & stud assembly. The bar is welded to the trough walls. Contact ACO if special security bolts are required.



Non Locking. Grates are not locked and can be removed anytime.

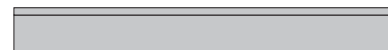
Note: Locking devices might partially restrict flow and will require troughs to have a minimum depth of 50mm.

Flexible Run Designs

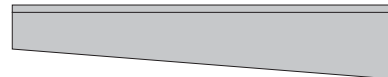
ACO's trough & grate systems can be adapted seamlessly to suit any flooring surface. There is a choice of 4 edge profile options. For efficient drainage and discrete run positioning, systems can be manufactured:

- to any length and depth
- with corner and branch units to direct flow around corners – ideal for kitchens and machinery surrounds
- with sloped invert

All constant depth runs have a crossbreak incorporated into the base of the trough. This is to direct water to the outlet and to eliminate standing water.

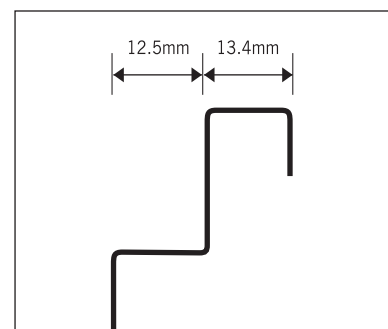
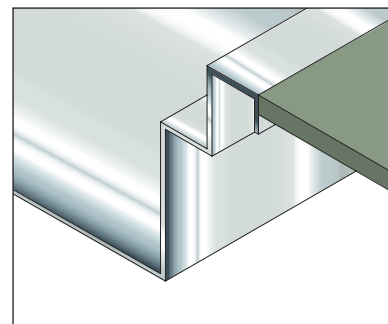


Constant Depth Run



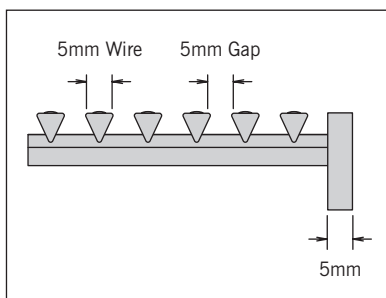
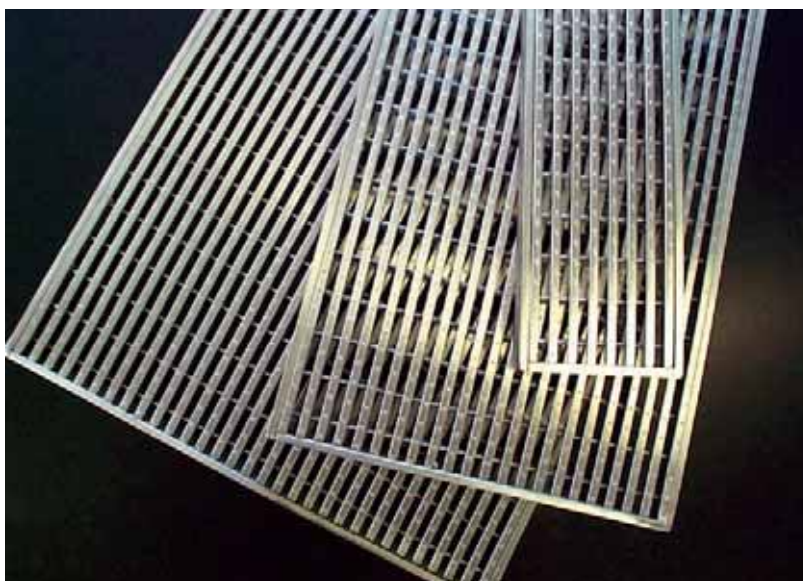
Sloped Run

Edge Profile Options



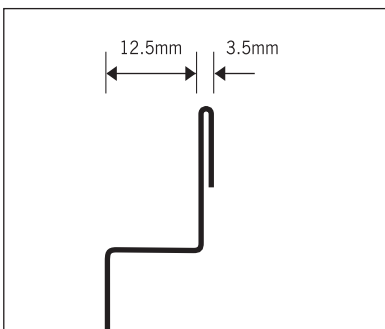
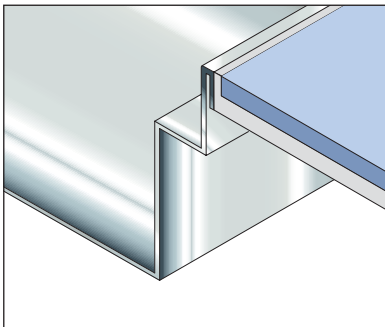
Standard Edge™

An all purpose trough suitable for tiles, concrete and resin floors in pedestrian and light commercial applications.

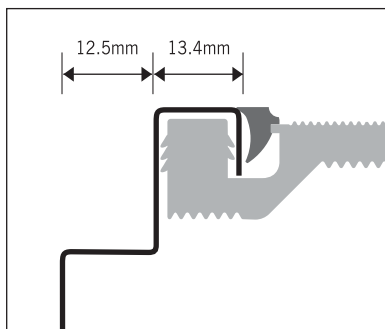
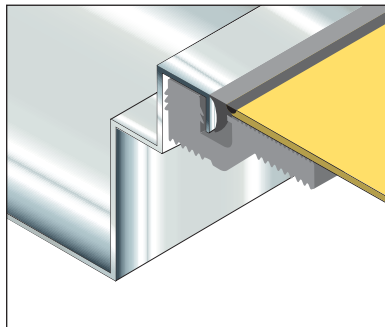


Heelguard Antislip™ stainless.
Patent No. 635425

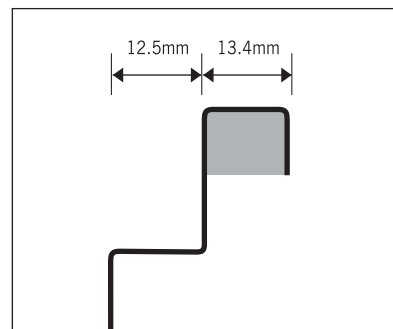
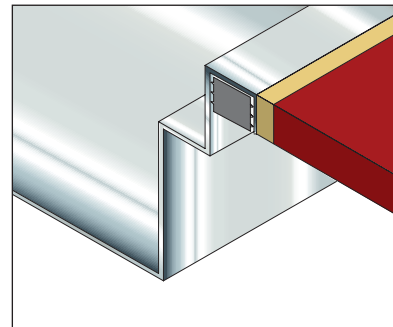




Folded Edge™
Provides an aesthetic, discreet finish.



Vinyl Seal™
Provides superior seal between trough and vinyl sheet flooring applications. Also suitable for some resin floor applications.



Solid Edge™
Provides strength in dense traffic areas, and when floor surround is poured, avoids having to fill beneath the edge.

High Performance – Hygiene and Corrosion Resistance

Some industrial applications provide a challenging environment for drainage systems. All systems featured in this catalogue are manufactured in austenitic stainless steel grade 304. Grade 316 is available on a made to order basis for many of the products shown. All products are fully pickle passivated in order to ensure corrosion free joints.

Typical Applications:

- wineries
- hospitals
- breweries
- abattoirs
- kitchens
- change rooms
- plant rooms
- food processing
- clean rooms
- laundrettes

In waste applications, most steps in the production process require some method of quickly removing spills and runoff from wash down operations. Waste deposits from highly aggressive liquids combined with the very alkaline cleaning agents used during wash down operations; require drainage products to be durable and corrosion resistant. For these applications, ACO recommends stainless steel systems to be manufactured in Grade 316. For systems to be installed in hygiene environments, this grade also ensures resistance to bacteriological action. See chemical resistance chart on page 17.

Typical factors that affect material selection:

- type(s) of chemical(s) and % composition in the liquid
- concentration percentages
- contact time with trough system
- temperatures of liquid flowing into the trough
- flushing system employed to clear liquids from the system
- type of cleaning agent (see Care & Maintenance on page 16)
- grate, locking mechanism and trash basket materials
- sealant for compatibility, if applicable

Test samples should be used for final determination of chemical resistance, contact ACO.



Hydraulics

The volume of liquid a trough system needs to collect and remove in a given time period determines its size. Slab restrictions may limit the depth of the trough system leaving its width as the usual variable for correct sizing.

Typical factors that affect the size of a trough system:

- number of, and discharge rate (generally measured in litres per second) of wash down hoses in a room
- volume of spill containment
- hydraulic capacity of waste pipe beneath the floor connecting to the trough system (for liquid evacuation)
- quantity, size(s) and location (along its length) of trough outlet(s)
- desired trough invert fall along the length of the system
- speed of liquid across the floor during service and/or wash down operations. In this instance the selection of the grate must also be considered
- for external areas: rainfall intensity, size of catchment, ground falls etc

ACO offers different sized trough systems and a broad selection of grates to meet most hydraulic requirements and offers technical support to customers to help ensure correct system specification. See Technical Services on page 16.



System 100

System 100 is a versatile and cost effective grate and trough solution for floor drainage applications. The system is designed around a standard width grate.

- standard 100mm (internal) width trough to suit ACO's range of steel grates (*page 11*), including heel safe grates and those that comply with AS1428.2 (Design for access and mobility, Part 2)
- bolt locking option is available
- available in any depth (subject to manufacture) to meet the hydraulic demands and installation requirements of the application
- corner and branch units can be manufactured to give added flexibility.
 - Intercept run-off;
 - Direct flow around corners and in specific directions;
 ideal for kitchens and machinery surrounds
- available in a constant depth and sloped configuration
- troughs are available with different edge profiles to suit varying load requirements and surrounding floor finishes (*see page 6-7*)
- long runs are available in a modular format for ease of transport and installation
- 100mm vertical outlet as standard, or other sizes to customer requirements
- sediment basket for vertical outlets
- contact ACO for gully options





Grates for System 100

HEELGUARD

Pedestrian / Accidental or Infrequent Vehicular Traffic

Manufactured in stainless steel grade 304, designed to minimise the trapping of narrow high heeled shoes.



		Description	Part No.	Length mm	Intake Area mm ²	Slot Size mm	Weight kg
		Heelguard 100 Class A	71008	1000	61,290	5 x 21	3.6
Heelguard Antislip 100 Class C	71947	1000	43,050	5 x 21	4.3		

† Grate lengths may be manufactured to suit precise trough lengths. Contact ACO.

SLOTTED

Pedestrian / Heavy Duty Vehicular Traffic



Manufactured in stainless steel grade 304, for areas requiring a cost effective grate.

		Description	Part No.	Length mm	Intake Area mm ²	Slot Size mm	Weight kg
		Slotted 100 Class A	31630	1000	24,380	45 x 10 max	2.7
Slotted 100 Class A	31631	500	12,190	45 x 10 max	1.4		
Slotted 100 Class D	31640	1000	24,380	45 x 10 max	4.0		
Slotted 100 Class D	31641	500	12,190	45 x 10 max	2.0		

MESH

Heavy Duty Vehicular Traffic



Manufactured in stainless steel grade 304, offering high intake for spill applications.

		Description	Part No.	Length mm	Intake Area mm ²	Slot Size mm	Weight kg
		Mesh 100 Class D	98683	1000	80,840	13.5 x 31	3.5
Mesh 100 Class D	98695	500	40,450	13.5 x 31	1.8		

PERFORATED

Heavy Duty Vehicular Traffic



Manufactured in stainless steel grade 304, designed to minimise the trapping of narrow high heeled shoes.

		Description	Part No.	Length mm	Intake Area mm ²	Slot Size mm	Weight kg
		Perforated 100 Class D	98927	1000	17,805	6.25 dia.	5.1
Perforated 100 Class D	98957	500	8,905	6.25 dia.	2.6		

SLOTTED COMPOSITE

Heavy Duty Vehicular Traffic



Manufactured from a resin composite, a cost effective grate ideal for highly trafficked areas requiring corrosion resistance.

		Description	Part No.	Length mm	Intake Area mm ²	Slot Size mm	Weight kg
		Slotted Comp. 100 Class D	04780	500	12,190	45 x 8 max	1.6

LADDER

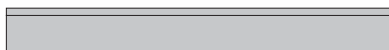
Heavy Duty Vehicular Traffic

Manufactured in stainless steel grade 304, a high intake dual purpose grate – slip resistant one side, plain on the other.

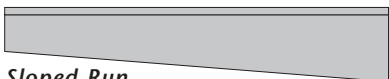
		Description	Part No.	Length mm	Intake Area mm ²	Slot Size mm	Weight kg
		Ladder 100 Class D	02874	500	45,400	113.5 x 20	2.6
Ladder Antislip 100 Class D	98948	500	45,400	113.5 x 20	2.6		

System 100

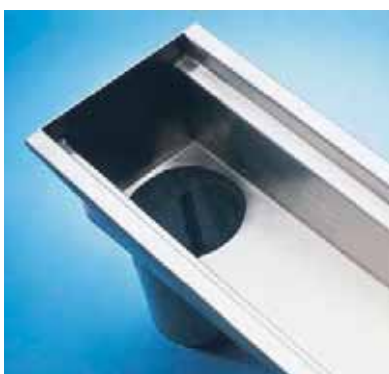
– system layout comprising 100mm nominal width system available as sloped and constant depth runs



Constant Depth Run



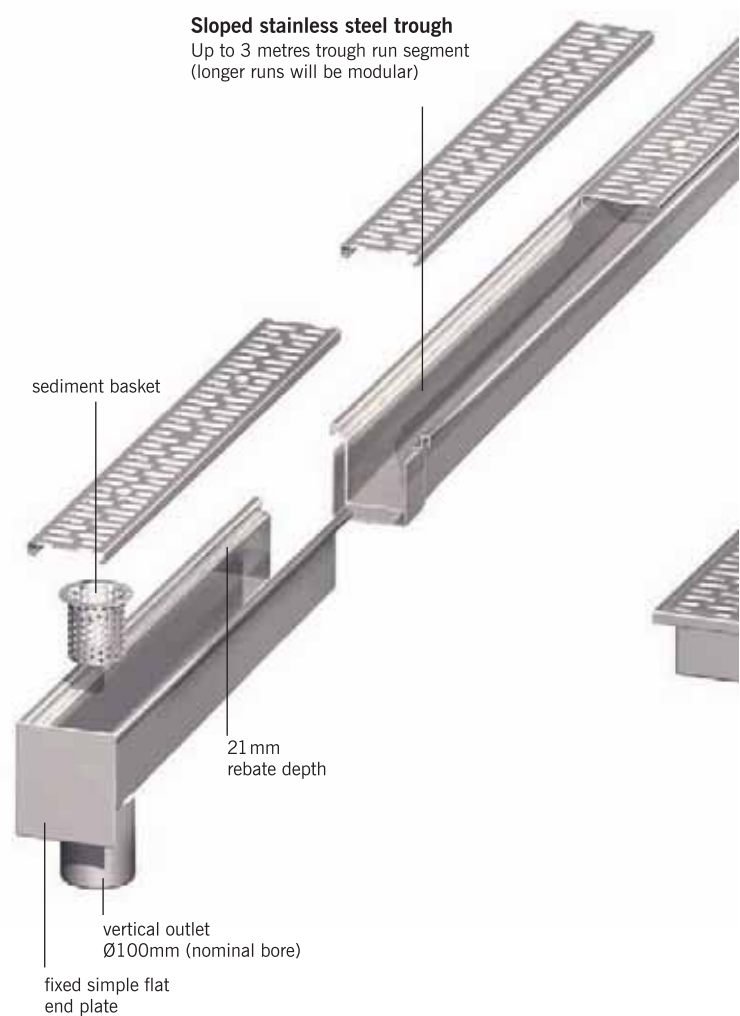
Sloped Run

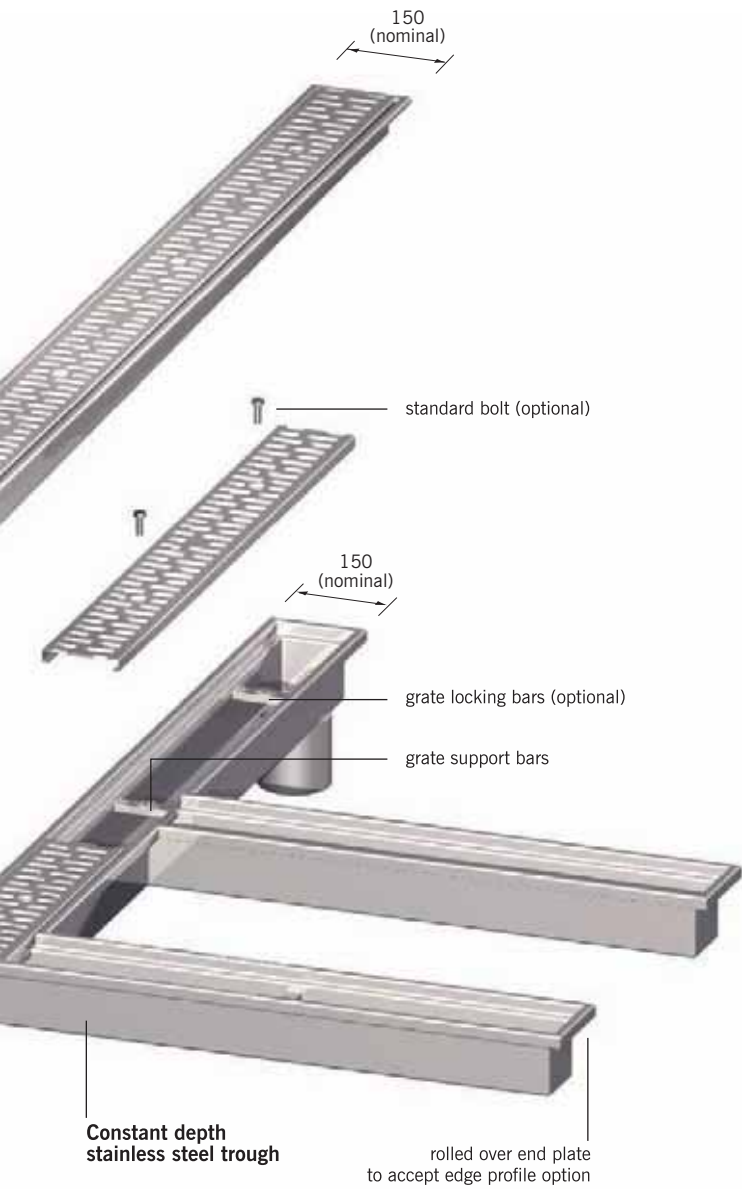


Vertical Outlet



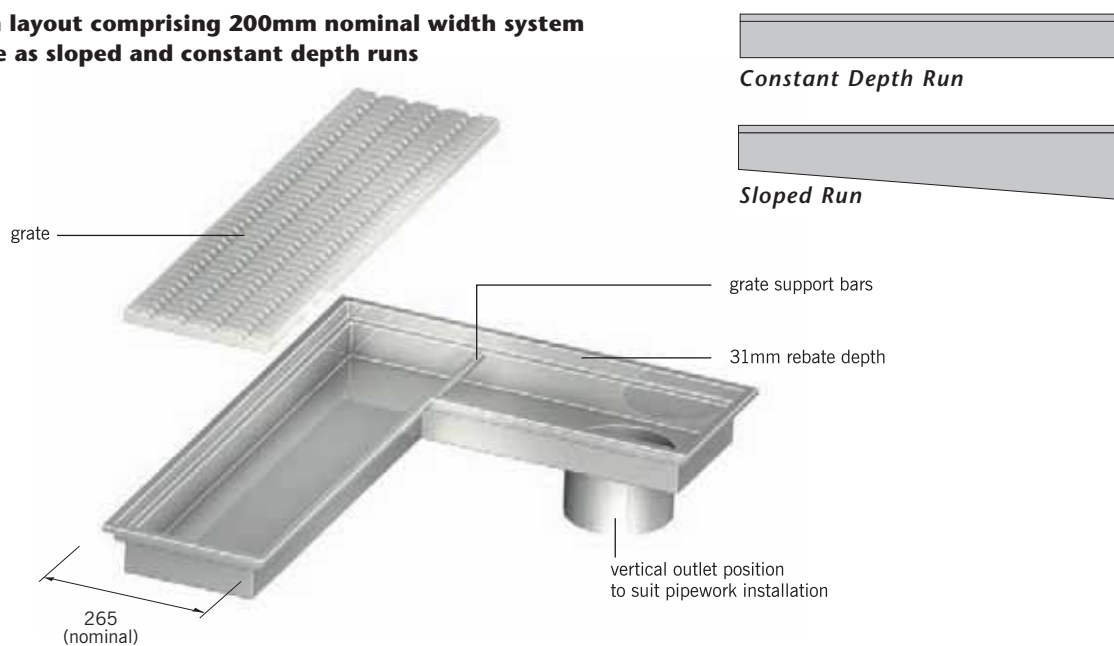
Sediment Basket for Vertical Outlets





System 200

– system layout comprising 200mm nominal width system available as sloped and constant depth runs



System 200 & System 300

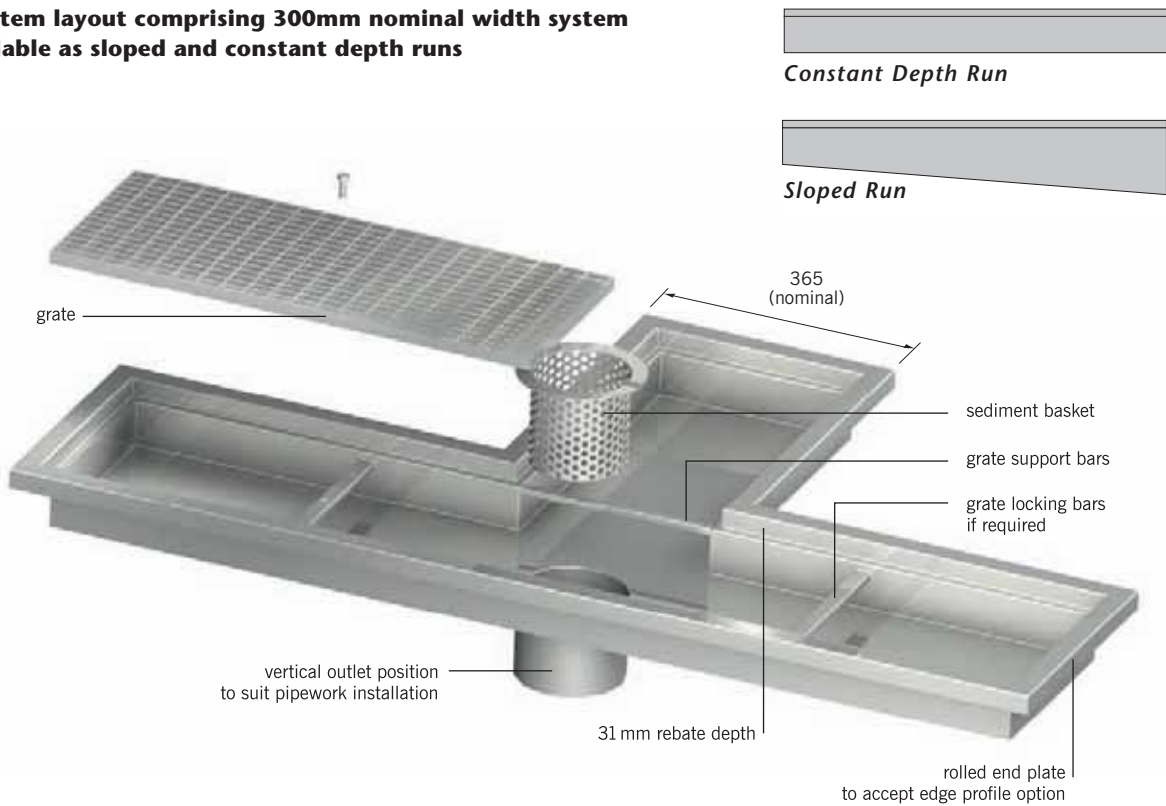
System 200 & System 300 are wide grate and trough systems designed for applications requiring the drainage of high volumes of liquids. As with System 100, they are designed around a standard width grate.

- standard widths to suit ACO's range of stainless steel grates (*opposite*), including heel safe grate and those that comply with AS1428.2 (Design for access and mobility, Part 2)
- System 200 & System 300 are available in the same configurations, edge profiles and with the same accessories as System 100 (page 10)



System 300

– system layout comprising 300mm nominal width system available as sloped and constant depth runs



Grates for System 200 & System 300

HEELGUARD

Pedestrian / Accidental or Infrequent Vehicular Traffic

Manufactured in stainless steel grade 304, designed to minimise the trapping of narrow high heeled shoes.

A	Description	Part No. mm	Length mm	Intake Area mm²	Slot Size mm	Weight kg
	Heelguard 200 Class A	95053	1000	96,600	5 x 21	8.8
	Heelguard Antislip 200 Class B	95054	1000	90,405	5 x 21	11.8
	Heelguard 300 Class A	93926	1000	145,000	5 x 21	12.9
	Heelguard Antislip 300 Class B	93927	1000	129,150	5 x 21	18.7

MESH

Medium Duty Vehicular Traffic

Manufactured in stainless steel grade 304, high intake for spill applications.

C	Description	Part No. mm	Length mm	Intake Area mm²	Slot Size mm	Weight kg
	Mesh 200 Class C	95090	500	79,050	33 x 20	5.4
	Mesh 300 Class C	93966	500	108,000	33 x 20	9.2

LADDER

Heavy Duty Vehicular Traffic

Manufactured in stainless steel grade 304, high intake dual purpose grate – slip resistant one side, plain on the other.

D	Description	Part No. mm	Length mm	Intake Area mm²	Slot Size mm	Weight kg
	Ladder 200 Class D	95081	500	91,200	228 x 20	6.1
	Ladder Antislip 200 Class D	95123	500	91,200	228 x 20	6.1
	Ladder 300 Class D	93950	500	101,760	318 x 20	14.3
	Ladder Antislip 300 Class D	93997	500	101,760	318 x 20	14.3

Technical Services

ACO Polycrete supports its drainage product ranges with an established Technical Services department to advise customers on the selection of the appropriate systems.

The service is offered without obligation and is free of charge. The department is staffed by fully qualified engineers, and is equipped with purpose-written computer software. All advice is fully supported with extensive, high quality documentation.

Technical Services can assist in:

- **determining the optimum size of the trough.** A purpose written computer program, 'Hydro', is used to assist with calculations
- **determining the capture efficiency of grates.** ACO can confirm the capture rate of any grate using the results of extensive independent experimentation
- **drafting installation details** to the customer's requirements using CAD DXF, DWG or 3D modelling

All documentation can be submitted by fax, email or directly by ACO's trained technical representatives.

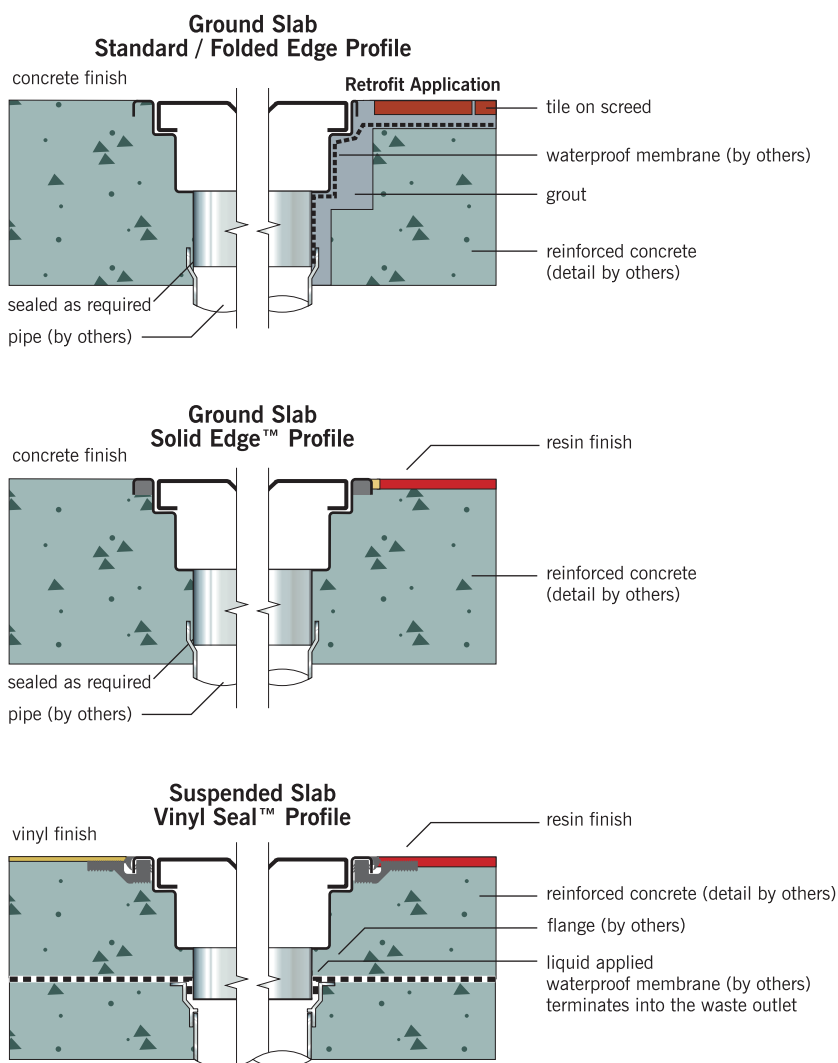
For a prompt reply, please fill in all sections of the attached Project Specification Sheet and fax to ACO.

Alternatively, contact ACO Technical Services at: technical@acoaus.com.au

Care & Maintenance

Stainless Steel is easy to clean. Washing with soap or a mild detergent and warm water followed by a clear water rinse is usually adequate for most commercial applications. An enhanced aesthetic appearance will be achieved if the cleaned surface is finally wiped dry. A list of suggestions and actions can be found on www.acoaus.com.au/stainless/line

Typical Installation Details



These illustrations are to be used as a guide only. ACO recommend engineering advice is sought for specific projects.

Specification Clause

The floor drain troughs are to be ACO Stainless **System 100 / 200 / 300*** as supplied by ACO Polycrete Pty Ltd. All Components used within the scope of the system are shown on **Drawing No(s): _____***. All work should be carried out strictly in accordance with the manufacturer's instructions and the installation details set out on **Drawing No. _____**.

All components are to be manufactured from austenitic stainless steel **Grade 304 / 316 / (other) _____***.

System to be supplied with **Constant depth / Sloped*** troughs with the overall depths specified as follows in **Drawing No: _____***.

Troughs to be supplied complete with **Standard / Folded Edge / Solid Edge / Vinyl Seal*** edge profile, in the specified **lengths / layout*** according to **Drawing No: _____***. Position and nominal size of outlet as detailed in **Drawing No: _____***.

Grates to be **part no. _____***, **with / without** bolt locking devices.

* Please delete or complete where appropriate

Chemical Resistance

The resistance information contained within this table is indicative only and is based on an ambient temperature of 20°C. Please note that higher temperatures will generally reduce the corrosion resistance of the materials. Contact ACO for further advice.

Legend

- ✓ Recommended.
- ? Suitable. However, contact ACO for further advice.
- ✗ Not recommended.
- No data available.

Reagent	Stainless Steel		Reagent	Stainless Steel		Reagent	Stainless Steel	
	304	316		304	316		304	316
Acetic Acid 20%	✓	✓	Dimethyleanine	-	-	Plating Solutions	-	-
Acetic Acid 80%	✓	✓	Dionylphalate	-	-	Potassium Carbonate	✓	✓
Acetone	✓	✓	Disodium Phosphate	-	-	Potassium Chloride	✓	✓
Alcohol (Methyl or Ethyl)	✓	✓	Distilled Water	✓	✓	Potassium Cyanide	✓	✓
Aluminium Chloride	?	?				Potassium Dichromate	✓	✓
Aluminium Sulphate	✓	✓	Ethyl Acetate	✓	✓	Potassium Hydroxide	✓	✓
Ammonia Gas (Dry)	✓	✓	Ethylene Chloride	✓	✓	Potassium Permanganate	✓	✓
Ammonium Chloride	?	?	Ethylene Glycol	✓	✓	Potassium Sulphate	✓	✓
Ammonium Hydroxide	✓	✓				Propane Gas	-	-
Ammonium Nitrate	✓	✓	Fatty acids (cb)	✓	✓	Propyl Alcohol	-	-
Ammonium Phosphate	✓	✓	Ferric Sulphate	✓	✓			
Ammonium Sulphate	?	✓	Fluorene Gas (Wet)	✗	✗	Sea Water	✗	?
Ammonium Sulphide	✓	✓	Formaldehyde 37%	✓	✓	Sewerage	?	?
Amyl Chloride	✓	✓	Formic Acid 90%	✗	✓	Silver Nitrate	✓	✓
Aniline	✓	✓	Freon 12	-	-	Silver Sulphate	✓	✓
			Fruit Juices & Pulp	?	✓	Sodium Bicarbonate	✓	✓
			Furfural	-	-	Sodium Bisulphite	✓	✓
Barium Chloride	✓	✓				Sodium Carbonate	✓	✓
Barium Hydroxide 10%	-	-	Gasoline (Refined)	✓	✓	Sodium Cyanide	-	-
Barium Sulphate	✓	✓	Glucose	-	-	Sodium Ferrocyanide	-	-
Barium Sulphide	-	-	Glycerine	✓	✓	Sodium Hydroxide	✓	✓
Beer	✓	✓				Sodium Hypochlorite	?	✓
Beet Sugar Liquors	✓	✓	Hydrobromic Acid 20%	✗	✗	Sodium Sulphate	✓	✓
Benzene	✓	✓	Hydrochloric Acid 40%	✗	✗	Sodium Sulphide	?	✓
Benzoic Acid	✓	✓	Hydrocyanic Acid	✓	✓	Sodium Sulphite	?	✓
Bleach-12.5%Active C1	-	-	Hydrogen Peroxide 90%	✓	✓	Sodium Thiosulphate	✓	✓
Boric Acid	✓	✓	Hydroquinone	-	-	Stannous Chloride	?	?
Bromic Acid	?	?	Hypochlorous Acid	-	-	Stearic Acid	✓	✓
Bromine Water	✗	✗				Sulphite Liquor	-	-
Butane	✓	✓	Iodine	✓	?	Sulphurous Acid	?	?
						Sulphur	?	✓
Calcium Carbonate	✓	✓	Kerosene	✓	✓	Sulphur Dioxide (Dry)	?	✓
Calcium Chloride	✗	?				Sulphur Dioxide (Wet)	?	✓
Calcium Hydroxide	?	✓	Lactic Acid 25 %	✓	✓	Sulphuric Acid 50%	✗	✗
Calcium Hypochlorite	✗	?	Linseed Oil	✓	✓	Sulphuric Acid 70%	✗	✗
Calcium Sulphate	✓	✓	Liqueurs	-	-	Sulphuric Acid 93%	✗	✗
Cane Sugar Liquors	-	-						
Carbon Acid	-	-	Magnesium Chloride	?	?	Tannic Acid	✓	✓
Carbon Bisulphide	✓	✓	Magnesium Sulphate	✓	✓	Tanning Liquors	✓	✓
Carbon Dioxide	✓	✓	Maleic Acid	?	?	Tarianc Acid	-	-
Carbon Monoxide	✓	✓	Methyl Chloride	?	?	Toluene	-	-
Carbon Tetrachloride	?	?	Methyl Ethyl Ketone	-	-	Trichloroethylene	✓	✓
Caustic Potash	✓	✓	Milk	✓	✓	Triethanolamine	-	-
Caustic Soda	✓	✓	Mineral Oils	-	-	Trisodium Phosphate	-	-
Chloride (Dry)	?	?	Muriatic Acid	✗	✗	Turpentine	✓	✓
Chloride (Wet)	✗	✗						
Chloroacetic Acid	✗	✗	Nickel Chloride	?	?	Urea	✓	✓
Chlorobenzene	✓	✓	Nickel Sulphate	✓	✓	Urine	✓	✓
Chloroform	?	?						
Chrome Acid 50%	✗	✗	Oils and Fats	✓	✓	Vinegar	✓	✓
Chromic Acid 10%	✓	✓	Oleic Acid	✓	✓			
Citric Acid	?	✓	Oleum	-	-	Water (Fresh)	✓	✓
Copper Chloride	✗	✗	Oxalic Acid	?	?	Water (Mine)	✓	✓
Copper Cyanide	✓	✓				Water (Salt)	✗	✓
Copper Nitrate	✓	✓	Palmitic Acid 10%	-	-	Whisky	✓	✓
Copper Sulphate	✓	✓	Perchloric Acid 10%	✗	✗	Wines	✓	✓
Cottonseed Oil	-	-	Perchloric Acid 70%	✗	✗			
Cresol	-	-	Petroleum Oils (Sour)	✓	✓	Xylene	-	-
Cyclohexanone	-	-	Phenol 5%	✓	✓			
Cyclohexanol	-	-	Phosphorous Trichloride	✓	✓	Zinc Chloride	✗	✗
			Photographic Solutions	?	✓	Zinc Sulphate	?	✓
			Picric Acid	✓	✓			

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Project Specification Sheet

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This sheet is designed to ensure all project requirements are understood. It will allow ACO to quote accurately and supply you with further technical information. Please fill in all sections. Tick more than one box in each category if applicable. If any are not applicable, please indicate with 'N/A'. If you require assistance with any of the questions we will be happy to assist you.

Contact name	<input type="text"/>	Company	<input type="text"/>
Project name	<input type="text"/>	Telephone	<input type="text"/>
Project location	<input type="text"/>	Facsimile	<input type="text"/>
Date	<input type="text"/>	Email	<input type="text"/>

1

Liquid Characteristics

Grade of stainless steel: 304 316 Other _____

Optional: Chemical resistance required No Yes, please attach information

Temp / Operating Conditions Ambient (room temperature) Peak Intermittent Other _____

2

Load Class / Security

Load Class: A10kN B80kN C150kN D210kN Other _____

Trough edge details: Standard Folded Vinyl Seal Solid Edge

Lockings required: None Bolt

Type of application Commercial Residential Industrial

Kitchen

Food preparation

Other _____

Optional: Type of project New building Extension Refurbishment

Traffic conditions Pedestrian Cars Other _____

Frequent Intermittent

Pneumatic tyres Solid tyres

Wheel load _____ kg

3

Volume

Water volumes: Wash down Continuous Measured _____ l/s Unknown

Depth restrictions: No Yes Min. depth _____ mm
Max. depth _____ mm

Trough invert: Constant depth with crossbreak Inbuilt falls

4

Aesthetics & Safety

Grate type: Heelguard Perforated Slotted Ladder Mesh Composite

Grate finish: Electropolished

Optional: Do the grates need to comply to AS1428.2 Design for access and mobility - Part 2? Yes No

Do the grates need be heel safe? Yes No

5

Outlet Type

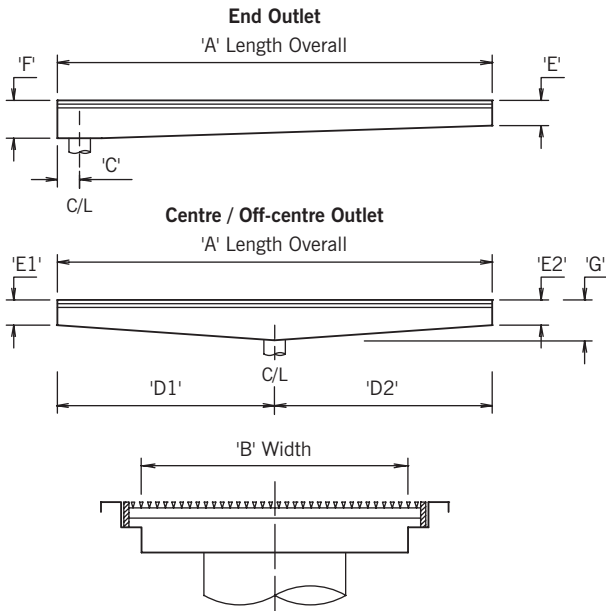
Vertical outlet to fit pipe size: DN40 DN50 DN80 DN100 DN150 Other _____

Debris collection: Not required Sediment basket - fixed Sediment basket - removable

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System 100/200/300 or Custom Trough & Grate

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Required information

Outlet position End Centre Off-centre

A Overall length mm

B Width c/o 100mm (System 100) 200mm (System 200) 300mm (System 300) Other mm

For End Outlets only

C Outlet offset mm

E Upstream overall depth mm

F Downstream overall depth mm

For Centre / Off-centre Outlets only

Outlet location **D1** **D2** mm

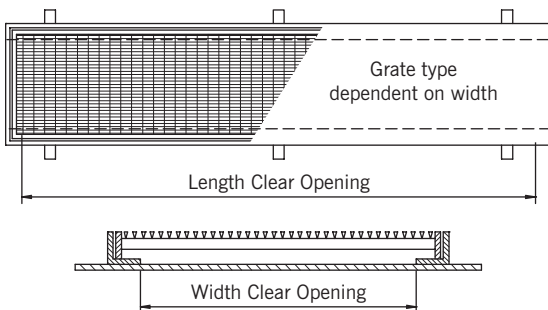
E1 Upstream overall depth mm

E2 Upstream overall depth mm

G Overall depth at outlet mm

(depths vary only with sloped falls)

Grate & Frame



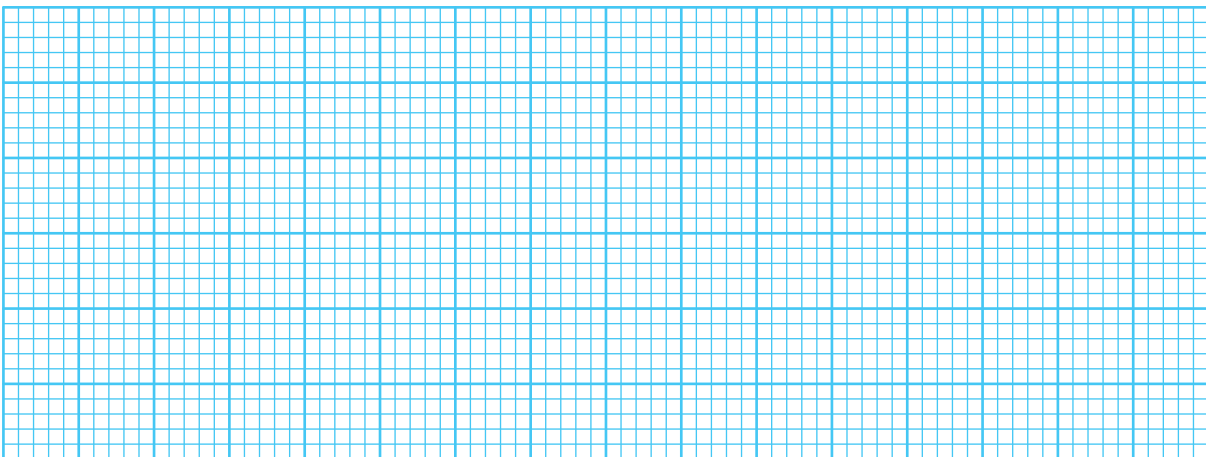
Clear opening length mm

Nominal width 100mm 200mm 300mm

Clear opening width. Specify* mm

*Heelguard grate only

Other Details



Checklist All sections completed Drawings enclosed Chemical resistance info enclosed



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A range of high performance stainless steel drainage channels, grates, floor drains and pipes for hygiene and aesthetic applications.

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A range of grated trench drainage systems and pits made from 'Polycrete' polymer concrete. Grates are available in various materials and finishes for all loadings.

ACO CABLEMATE

A range of electrical and communication cable jointing pits and surface ducting systems.

ACO ACCESS

A range of ductile iron, galvanised steel and composite access covers in a wide range of sizes and configurations from single to large multi-part units.

ACO SPORT

A range of surface drainage systems and ancillary products for sport fields, running tracks and stadiums.

ACO HOME

A range of economical domestic drainage products, ideal for homes, gardens and landscaped areas.

ACO Polycrete Pty Ltd

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